



Dart Aerospace Ltd.
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D119-796-101
Job Sheet 170154



Part No: D119-796-101

Job Qty: 1 ea

Part Name: Fwd Crosstube Installation With Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSI9730 REV B, IIN-D119-796 REV F IPP REV:A NEW ISSUE 14-09-05 DD VERF:JLM IPP REV:B 14.10.22 AS PER PA1 DD VERF:JLM IPP REV:C 14.11.19 AS PER IIN REV.B DD VERF:JLM IPP REV:D 15.02.12 PER REV C JLM VERIFIED BY:DD IPP REV:E 15.05.13 PER REV D JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
110	Packaging	1 pcs	1/11/18	1/11/18	0.00	0.00	Packaging1-1		Smb
120	QC	1 pcs	1/11/18	1/11/18	0.00	0.00	QC4		Smb
125	DC	1 pcs	1/11/18	1/11/18	0.00	0.00	DC		Smb
130	Packaging	1 pcs	1/11/18	1/11/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	1 Ea	1/11/18	1/11/18	0.00	0.00	QC21		Smb

Part Op 125 - Photocopy bluefile & type labels per PPP D119-796-101 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D119-796-101

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN5C32A SO31290	4 FT4650	36	0	0
	AN5C7A SO31289	12 SO31289	104	0	0
	D119-796-151 SO31491	1	0	0	0
	D3672-7 SO31292	8	811	0	0
	MS21043-5 SO31288	4 FT4650	183	0	0
	MS21250-05048 SO31299	4	39	0	0
	NAS1149C0532R SO31285	8 SO31285	294	0	0
	NAS1149C0563R SO31277	12 131657 HFM	243	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S031514

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Fwd Crosstube Installation With Step

PART NO: D119-796-101
Revision:
Operation: Start up Operation
Change No: CHG004

Mfg Date: 01/11/18 Job No: 170154
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5.0 PARTS LIST

5.1 STANDARD GEAR CROSSTUBES

Item	-101	-201	-103	-203	-141	-241	-151	-251	Part Number	Description
	X								D119-796-101	FWD CROSSTUBE INSTALLATION WITH PEG STEPS
		X							D119-796-201	AFT CROSSTUBE INSTALLATION WITH PEG STEPS
			X						D119-796-103	FWD CROSSTUBE INSTALLATION W/O PEG STEPS
				X					D119-796-203	AFT CROSSTUBE INSTALLATION W/O PEG STEPS
			1		X		1		D119-796-141	CROSSTUBE INSTALLATION, STANDARD FWD, W/O PEG STEPS
				1		X		1	D119-796-241	CROSSTUBE INSTALLATION, STANDARD AFT, W/O PEG STEPS
	1						X		D119-796-151	CROSSTUBE INSTALLATION, STANDARD FWD, WITH PEG STEPS
		1						X	D119-796-251	CROSSTUBE INSTALLATION, STANDARD AFT, WITH PEG STEPS
1					4	4			D2873-043	RADIUS BLOCK
2	8	8	8	8					D3672-7	WASHER
3						1			D5122-1	CENTER SUPPORT
4						6			D5123-1	CLAMP CUSHION
5					4		4	4	D5123-3	CLAMP CUSHION
6						2			D5123-5	CLAMP CUSHION
7					2				D5124-1	FWD SUPPORT
8						1			D5134-041	DAMPER SUPPORT ASSY, LH
9						1			D5134-042	DAMPER SUPPORT ASSY, RH
10						1			D5136-1	CONTACT PAD, LH
11						1			D5136-2	CONTACT PAD, RH
12							2		D5149-041	FWD STEP ASSY
13								2	D5149-043	AFT STEP ASSY
14					2				D5152-041	FWD POST MOUNT ASSY
15						2			D5152-043	AFT POST MOUNT ASSY
16						2		2	D5515-1	GROUNDING CLAMP
17						2		2	AN174-3A	BOLT
18	12	12	12	12					AN5C7A	BOLT
19	4	4	4	4					AN5C32A	BOLT
20						16			CR3212-4-07	RIVET
21					16				CR3212-4-08	RIVET
22							4		MS21920-22	CLAMP
23					4				MS21920-24	CLAMP
24						6		4	MS21920-25	CLAMP
25		2		2		2			MS21920-28	CLAMP
26	4	4	4	4					MS21250-05048	BOLT
27						2		2	MS21042-3	NUT
28						2		2	MS21042-4	NUT
29	4	4	4	4					MS21043-5	NUT
30						2		2	MS27039-1-08	SCREW
31						4		4	NAS1149D0332J	WASHER
32						4		4	NAS1149D0432J	WASHER
33	8	8	8	8					NAS1149C0532R	WASHER
34	12	12	12	12					NAS1149C0563R	WASHER
100		1		1					DP460	SCOTCH WELD ADHESIVE (37mL)

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Revision: F

Date: 17.02.10

Part Number: D119-796-101

Description: FWD CROSSTUBE INSTALLATION WITH PEG STEPS

[illegible]

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3672-7 Revision: Washer, Phenolic														
140	QC21-SA	S031292	170154	8 Ea	0	S019309	Start Up Stores/Pkg-1		Stock	1/11/2018	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: MS21043-5 Revision: Nut														
100	Receive Ea	S031286	170154	4 Ea	0	116548	Start Up Stores/Pkg-1		Stock	1/11/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: MS21250-05048 Revision: Bolt (Use Ms21250-05-048)														
100	Receive Ea	S031294	170154	4 Ea	0	M138064	Start Up Stores/Pkg-1		Stock	1/11/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: NAS1149C0532R Revision: Washer														
100	Receive Ea	S031285	170154	8 Ea	0	S000683	Start Up Stores/Pkg-1		Stock	1/11/2018	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Totals:		4		24	0									